

## KCL-19

# **AC SERVO LINEAR POSITION TRAINER**

MAKE: KITEK

The KCL-19 AC Servo Linear Position Trainer is use full in control laboratory experiment. 3-phase ac servomotors having Speed, position, Torque with feedback have been traditionally used for position/ speed control applications especially in light/heavy weight, precision instrumentation area in airborne systems.

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## **TECHNICAL SPECIFICATION**

## Power Supply

- 2 Pole MCB, 6A with 9A Contactor & O/L thermal relay

# Servo Amplifier

- Power supply 220V system
  - ~ Input Voltage 1Phase, AC 220V, 3.6A 50Hz
  - ~ Output 3Phase, AC 0~220V,0~400Hz,2.8A,400W
  - ~ Output: DC 24V/2A
- Rated revolutions per minute (RPM): 3000rpm
- Encoder type: 17-bit single-turn absolute
- Control signal 10 inputs, 4 outputs
- Analog Input Two 12-bit analog inputs
- Pulse signal
  - ~ Input 1 group (of open collector input or differential input)
  - ~ Output 1 group of differential outputs (A+/A-; B+/B-; Z+/Z-)
- Encoder 2 Input Incremental encoder (or grating ruler) interface
- Communication USB for computer interface
- Control mode

#### Position control

- Control input : Clearing residual pulses, Inhibiting command pulses, Switching electronic

gear ratios, Switching vibration control.

- Control output : Such as positioning completion output

- Input frequency : Photoelectric coupling: differential input of 4Mpps or open collector input of

200kpps

Pulse : + direction, Clockwise + counterclockwise (CW + CCW)

2. Speed control

- Control input : Internal command speed 1, speed 2, speed 3, Zero-point clamping

Control output Such as speed reaching

Analog input Speed command input analog voltage DC±10V.

Torque limit input CW or CCW torque limit.

Internal speed command eight-step speeds can be switched based on

external control inputs.

## 3. Torque control

- Control input Such as zero-drift clamping input.
- Control output Such as speed reaching
- Analog input Torque command input allows gain and polarity settings based on analog voltage.
- Analog Speed limit input.
- Protection against overvoltage, under voltage, overcurrent, over speed, overload, overheating, encoder fault, and power outage detection.

# AC Servo Motor

- 220V AC, 1.8A, 400W, 1.3Nm, 3000rpm







# General Specs:

- Working temperature 0-45°C
- All input & output are terminated in 4mm shrouded connector, Should provide 4mm banana cable for experiments.
- Housed in metal enclosure with MIMIC panel on the front side.
- Linear Position Structure
- AC Servo motor coupled with Ball screw Linear structure
  - $\sim\;$  Length: 400mm.
  - ~ Diameter: 12mm.
  - ~ Precision: C7.
  - ~ Material: Steel
  - ~ Sensor: Limit detection, home positioning
- PLC: 8 Digital input / 6 Digital Output (Optional)

# Experiments

- Determination of the position
- Setup of the position unit and parameter
- Characteristics of Servo Motor and setup of the Servo Driver
- Speed, Torque and Position control operation

